# 5 kN U-Form Pneumatic Vice Grip, single actuator, QC fitting

# Mec83 (single-actuator) – aluminium

A highly versatile pneumatic grip for use in applications where material is sensitive to damage or slippage when clamped and the tensile force is significant.

- The Mec83 features an adjustable screw-driven rod allowing symmetrical and asymmetrical specimens to be positioned whilst the single-actuator applies the clamping force on the jaws.
- The standard rods allow a jaw opening of 0-10 mm. Additional rods are supplied which, when fitted, allow jaw openings of 10-20 mm and 20-30 mm. This is useful for thicker specimens which do not reduce in thickness by more than 10 mm when pulled.

Adjustment of pneumatic pressure ensures a constant and reproducible clamping force is achieved to avoid 'jaw break' or slippage of specimens. Typically 7 bar pressure provides 3.5 kN clamping force on the specimen.

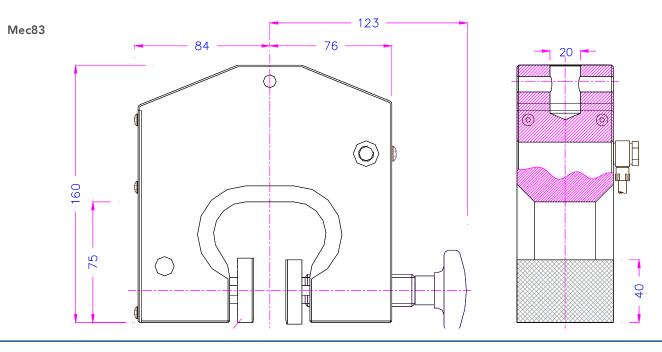
The 'U-Form' cut into the aluminium body of these Pneumatic Vice Grips creates the space for an operator to have specimen material below the jaws thereby facilitating loading and removal. An extensive collection of interchangeable, high-performance jaws with differing profiles provide excellent holding characteristics when tensile testing a variety of plastic, metal and textile materials.



Mec83 shown fitted with a half-set of Mec83 pyramid jaws'

Scope of delivery: 1 pair of grips supplied fitted with bore-hole to allow connection to QC-20 fixing post.

Item No:	Mec83	
Rated capacity:	3.5 kN / 7 bar	max. 16 bar
Opening (depending on jaws):	0-10 mm standard	10-20 mm and 20-30 mm when fitted with alternative rods (also supplied)
Weight each grip(without jaws):	3.2 kg	
Pneumatic connection:	1/8" – fits to tubes supplied with foot pedals (eg Mec205-1)	



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Note: Foot pedals (see below) and jaws (see table below) must be ordered separately.

**Jaws for Mec83:** Scope of delivery 0.5 set = 2 jaws (left & right). Order any combination of 2 half-sets of jaws to fit into a pair of 'Mec83' grips (upper & lower)

Weight/ Item number Jaw Clamping surface H x W Jaw opening Jaw opening Jaw opening with rod L40\* Surface with rod L35\* with rod L30\* 0.5 pair Mec83-B 40 x 60 mm 0 – 10 mm 10 – 20 mm 20 – 30 mm 0.35 kg Blank jaws Mec83-BG Rubber-coated jaws 40 x 60 mm 0 – 10 mm 10 – 20 mm 20 – 30 mm 0.36 kg 0 – 10 mm 10 – 20 mm 20 – 30 mm Mec83-BP 40 x 60 mm 0.33 kg Pyramid jaws clamping height 40 mm 4 – 10 mm Ø 14 - 20 mm Ø 24 – 30 mm Ø 0.35 kg Mec83-BV4 V-jaws clamping height 40 mm Mec83-BV6 V-jaws 6 – 10 mm Ø 16 – 20 mm Ø 26 – 30 mm Ø 0.34 kg 0.40 kg Mec83-BW 40 x 60 mm 0 – 10 mm 10 – 20 mm 20 – 30 mm Wave jaws 0 – 10 mm 0 – 10 mm 10 – 20 mm 20 – 30 mm Mec83-BD Diamond-coated jaws 40 x 60 mm 0.35 kg 10 – 20 mm 20 – 30 mm Mec83-B100 40 x 100 mm 0.72 kg Blank jaws 40 x 100 mm 0 – 10 mm 10 – 20 mm 20 – 30 mm 0.74 kg Mec83-BG100 Rubber-coated jaws 40 x 100 mm 0.69 kg Mec83-BP100 Pyramid jaws 0 – 10 mm 10 – 20 mm 20 – 30 mm Mec83-BW100 Wave jaws 40 x 100 mm 0 – 10 mm 10 – 20 mm 20 – 30 mm 0.66 kg 10 – 20 mm 20 – 30 mm Mec83-BD100 Diamond-coated jaws 40 x 100 mm 0 – 10 mm 0.72 kg 0 – 10 mm 10 – 20 mm 20 – 30 mm 60 x 200 mm 3.00 kg Mec83-BP200 Pyramid jaws 0 – 10 mm 10 – 20 mm Mec83-BG200 Rubber-coated jaws 60 x 200 mm 20 – 30 mm 3.06 kg Mec83-BW200 Wave jaws 60 x 200 mm 0 – 10 mm 10 - 20 mm 20 – 30 mm 3.00 kg

\* Rods L30 and L35 for openings 10-20 mm and 20-30 mm are also included

Blank jaws

Applicable for own further treatments
Steel blanks without

coating

#### Rubber jaws

1 mm rubber coating (NBR) Nickel-plated

#### Pyramid jaws

- Pyramids 1.2x45°
  Hardened steel 58 HRC
- Nickel-plated
- Mickel-plateu

## V-jaws

- For all kinds of round samples
- Tooth pitch 1 mm (BV5) or 0,8 mm (BV2)
- Hardened steel 58HRC
- Nickel-plated
- Wave jaws
- For flexible materials
- Wave 5 mm - Hardened steel 58HRC
- Nickel-plated
- Diamond jaws
- Clamping surface coated
- with synthetic diamonds - Nickel-plated
- mickel-plated







BV5 jaws fit well for samples with larger diameters

# Accessories



#### Mec205-1 Foot pedals

Non-locking: The jaws of the grip open by pressing the foot pedal and close after removing the foot from the pedal. Scope of delivery: 1 pair of foot switches including tubes and fittings.



Mec205-2 Foot pedals

With locking function: The jaws of the grip open by pressing the foot pedal and remain opened after removing the foot from the pedal. The jaws close by pressing the pedal one more time. Scope of delivery: 1 pair of foot switches including tubes and fittings.



Mec205-.+PR Pressure regulator Optional for Mec205-1 or Mec205-2 To adjust air pressure: 1-10 bar or 1-16 bar





#### Mec216 Compressor for laboratories, oillubricated

With locking function: The jaws of the grip

The jaws open by pushing the handle back.

Scope of delivery: 1 unit of hand switches

close by pulling the handle and remain closed.

Mec205-3 Hand switches

including tubes and fittings.

Max pressure 16 bar, 230 V, frequency 50 Hz, noise level: 38 dB (A)/1 m. Displacement 5 l/min, tank size 3.1 l (0.82 gallon) Dimensions: 382x300x334 mm (D x W x H); weight 24 kg

Different voltages available on request.

For more information on QC fittings, refer to datasheet 431-354 Adapters for QC range of grips.



FS 58553

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